



SVH 112



The **Sunfab** variable displacement pump with its rugged construction is designed for direct mounting at the auxiliary drive (P.T.O.) of commercial vehicles.

With a max. displacement of 130 cm³/rev. and a peak pressure of 450 bar it is suited for many applications. This is complemented by the high self priming rate and the low noise level. The pump delivery flow is dependent on the present drive speed and geometric displacement. The flow is adjustable in a range between 0 and Q_{max}.

Long service life is ensured due to the pressurized lubrication of the swash plate bearing shell.

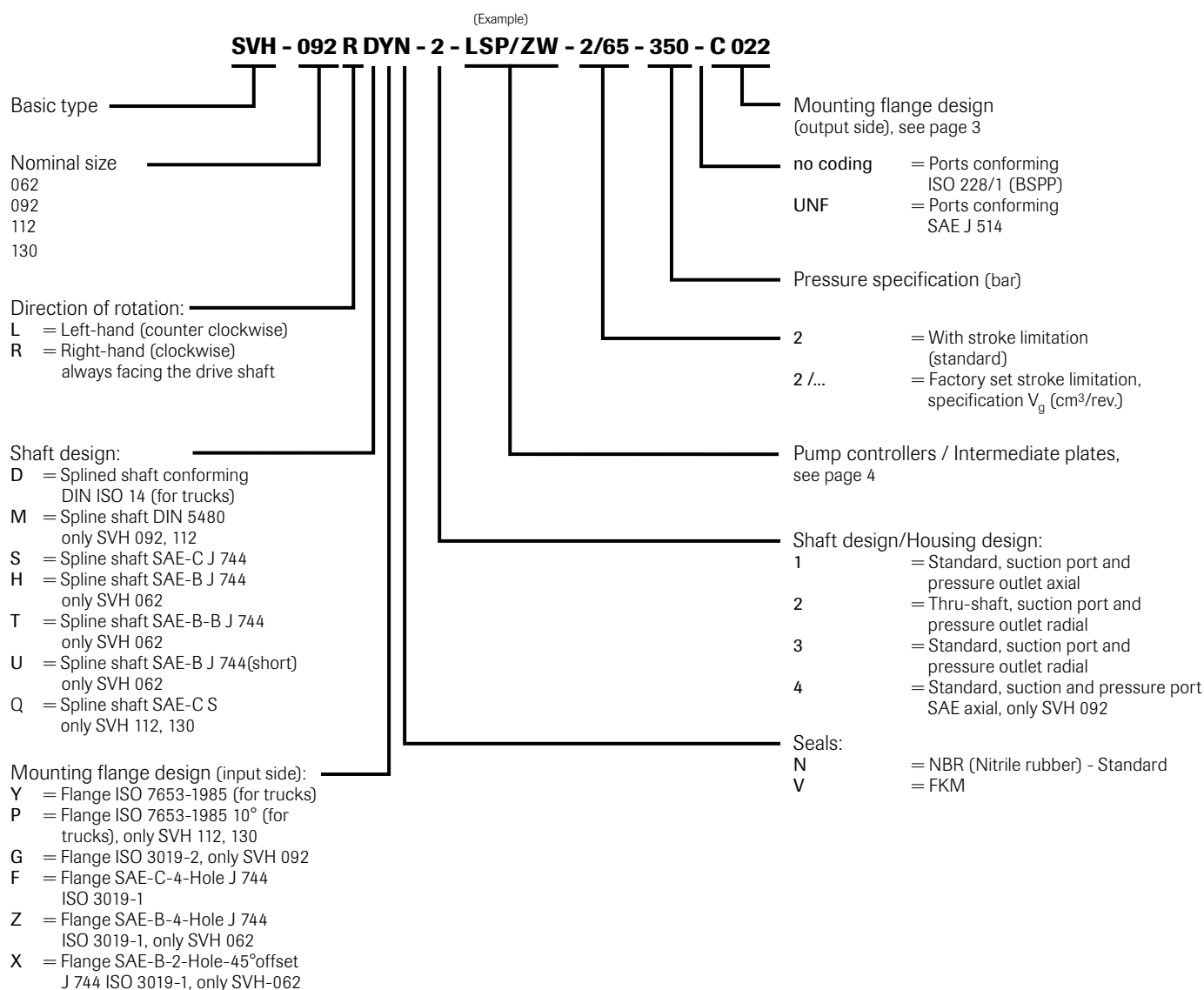
Sunfab SVH is rotation-direction dependent and should be ordered in either right-hand or left-hand designs.

Other advantages of Sunfab SVH:

- Short reaction time when resetting the flow
- Compact installation dimensions
- High working pressure level allowed
- Externally drained for best cooling
- Rugged construction and long service life
- Low noise emission
- High power-to-weight-ratio



Versions, main data



Type		SVH 062	SVH 092	SVH 112	SVH 130
Geometric displacement V_g	cm ³ /rev.	62.4	87.2	110.4	130
Nom. pressure p_{nom}	bar	350	350	350	400
Pressure p_{max}	bar	400	400	400	450
Angle of the swash plate		21.5°	21.5°	21.5°	21.5°
Required inlet pressure (absolute) for open circuit	bar	0.85	0.85	0.85	0.85
Max. permissible inlet pressure, absolute	bar	2	2	2	2
Max. permissible housing pressure, absolute	bar	3	3	3	3
Max. permissible drive torque (flange/shaft)	Nm	430	530	900	900
Max. torque for the pump (with power controller)	Nm	430	530	600	700
Max. permissible torque for the thru-shaft, dep. on flange	Nm	100	530	600	700
Max. rev. rating when self priming and max. angle of the swash plate at 1 bar absolute inlet pressure	rpm	2500	2300	2200	2100
Min. rev. rating for permanent running	rpm	500	500	500	500
Required torque at 100 bar	Nm	100	151	184	230
Drive power for 250 bar and 2000 rpm	kW	53	79,5	97.2	120
Mass (weight) complete with controller	kg	24	27	30	30.8
Tare weight torque	Nm	30	35.3	40	40
Inertia moment	kg m ²	0.005	0.008	0.01	0.011
Sound level at 250 bar, 1500 rpm and max. swash plate angle (Measured in a sound measuring room DIN ISO 4412, distance 1 m)	dB(A)	75	75	75	75



Flange versions (output side)

Coding, SVH			Flange	Shaft
062	092, 112	130		
C 001	C 002	C 003	Prepared for thru-shaft (cover)	
C 010	--	C 030	ISO 7653-1985	DIN ISO 14
C 011	C 021	C 031	SAE-A 2-hole J 744 82-2 ISO 3019-1	SAE-A J 744 (16-4 ISO 3019-1) 9T 16/32 DP
C 012	C 022	C 032	SAE-A 2-hole J 744 82-2 ISO 3019-1	SAE-A J 744 (16-4 ISO 3019-1) 1) 9T 16/32 DP
C 013	--	--	SAE-A 2-hole J 744 82-2 ISO 3019-1	19-4 ISO 3019-1 11T 16/32 DP
C 014	C 024	C 034	SAE-B 2-hole J 744 101-2 ISO 3019-1	SAE-B J 744 (22-4 ISO 3019-1) 13T 16/32 DP
--	C 026	C 036	SAE-B 2-hole J 744 101-2 ISO 3019-1	SAE-BB J 744 (25-4 ISO 3019-1) 15T 16/32 DP
C 015	C 025	C 035	SAE-B 4-hole J 744 101-4 ISO 3019-1	SAE-B J 744 (22-4 ISO 3019-1) 13T 16/32 DP
--	C 027	C 037	SAE-C 2-hole J 744 127-2 ISO 3019-1	SAE-C J 744 (32-4 ISO 3019-1) 14T 12/24 DP
--	C 028	C 038	SAE-C 4-hole J 744 127-4 ISO 3019-1	SAE-C J 744 (32-4 ISO 3019-1) 14T 12/24 DP

¹⁾ ANSI B 92.1, FLAT ROOT SIDE FIT, spline width deviating from the standard, $s = 2.357 - 0.03$

Attention: Observe the max. drive torque rating!

Note: An additional support has to be provided in case of pump combinations. Additional versions on request!

Max. permissible drive/output torque

Description		Nominal size			
		062	092	112	130
Spline shaft D	Drive/output	530 Nm/100 Nm	800 Nm/600 Nm	800 Nm/600 Nm	800 Nm/700 Nm
Spline shaft M	Drive/output	--	530 Nm/530 Nm	530 Nm/530 Nm	--
Spline shaft H	Drive/output	210 Nm/100 Nm	--	--	--
Spline shaft U	Drive/output	210 Nm/100 Nm	--	--	--
Spline shaft T	Drive/output	340 Nm/100 Nm	--	--	--
Spline shaft S	Drive/output	530 Nm/100 Nm	640 Nm/600 Nm	640 Nm/600 Nm	640 Nm/640 Nm
Spline shaft Q	Drive/output	--	900 Nm/600 Nm	900 Nm/600 Nm	900 Nm/700 Nm

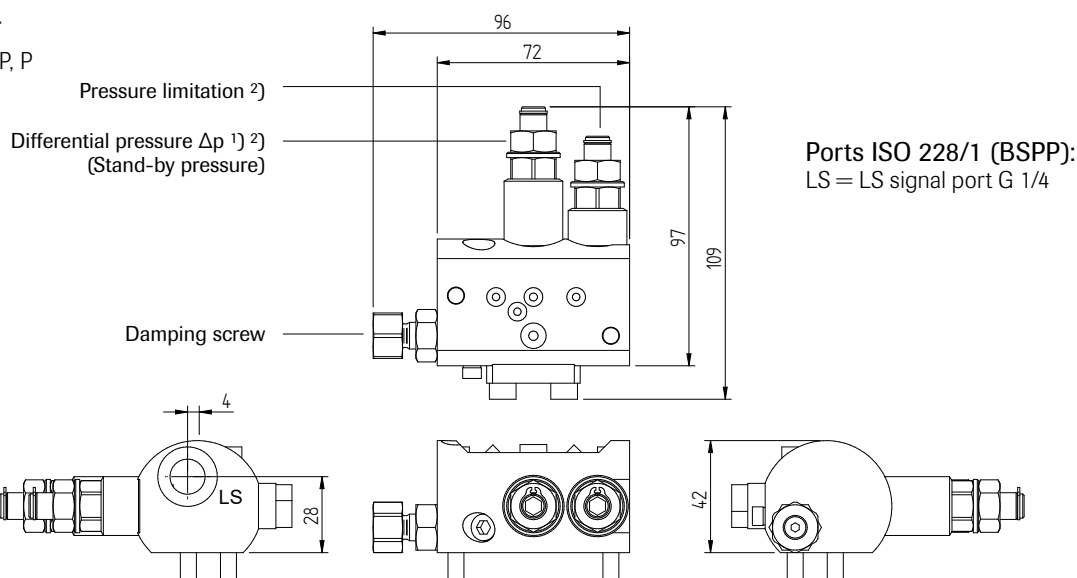


Description of the controllers

LSP	Load-Sensing controller with integrated pressure limitation
P	Pressure controller, adjustable directly at the pump. The Pressure controller automatically maintains a constant system pressure independant of the required flow. Therefore it is suited for constant pressure systems, where differing flow is required or as efficient pressure limitation of the hydraulic system
Intermediate plates	Intermediate plate only in combination with controllers LSP or P
/ZL	SVH 062, 092, 112: Intermediate plate with power controller (torque limitation) Product "Pressure x Displacement" = constant Adjustment range: 25...100% of max. drive torque Factory setting: 200 Nm
/ZW	Angled intermediate plate (45°) mandatory for mounting controllers at SVH 062-112 pumps with housing design -2, -3
/L	SVH 130: Power controller (torque limitation), default option Adjustment range: 200-700 Nm Factory setting: 700 Nm

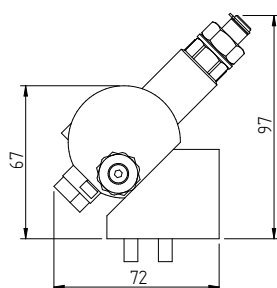
Controller

Coding /LSP, P



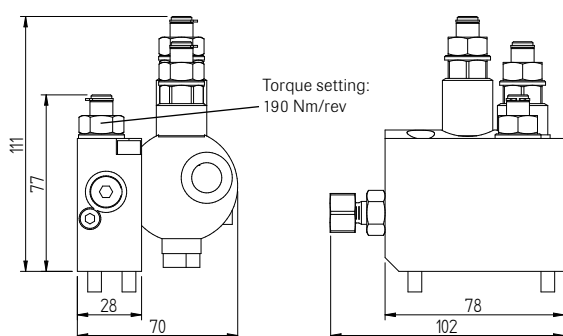
Intermediate plate

Coding /ZW version with thru-shaft



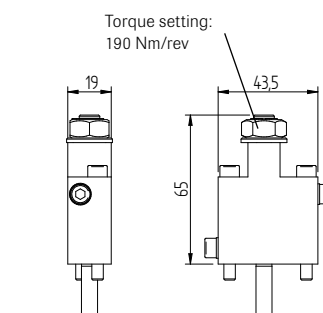
Controller

Coding /ZL intermediate plate version



Controller

Coding /L



Pressure adjustment	Pressure range (bar)	Δp (bar)/rev.	Pressure setting, factory set (bar)
Pressure limitation	20 ... 400	50	350
Differential pressure Δp	20 ... 55	10	27

¹⁾ Applies only coding LSP. ²⁾ The adjustment range is limited by a mechanical stop. **Attention:** Always use a pressure gauge when changing the pressure setting!



Additional parameter, general

Calculation of the nom. sizes:

Flow rate

$$Q = \frac{V_g \times n \times \eta_v}{1000} \quad (\text{lpm})$$

Torque

$$M = \frac{1,59 \times V_g \times \Delta p}{100 \times \eta_{mh}} \quad (\text{Nm})$$

Power

$$P = \frac{2\pi \times M \times n}{60000} = \frac{M \times n}{9549} = \frac{Q \times \Delta p}{600 \times \eta_t}$$

V_g Displacement (cm³/rev.)

Δp Differential pressure (bar)

n Speed (rpm)

η_v = Volumetric efficiency

η_{mh} = Mechanical-hydraulic efficiency

η_t = Total efficiency ($\eta_t = \eta_v \times \eta_{mh}$)

Nomenclature

Mounting

Surface

Direction of rotation

Changing the rotation direction

Installed position

Hydraulic fluid

Temperature

Filtration

Axial piston pump according to the swash plate principle

At the auxiliary drive of commercial vehicles

(flange ISO 7653-1985 for trucks) or flange assembly

(flange ISO 3019-2 or SAE/ISO 3019-1)

Painted, RAL 7043 (Traffic grey)

Right or left

Contact Sunfab

Any (observe the installation instructions)

Hydraulic oil acc. to DIN 51524 part 1 to 3; ISO VG 10 to 68 acc. to DIN 51519

Viscosity range: min. approx. 10; max. approx. 1000 mm²/sec

Optimal operation range: approx. 20...50 mm²/sec. Also suitable are biologically degradable pressure fluids type HEES (synth. Ester) at operation temperatures up to approx. +70 °C.

Ambient: approx. -40...+60 °C

Fluid: -25...+80 °C, pay attention to the viscosity range!

Start temperature down to -40 °C is allowable (Pay attention to the viscosity range during start!),

as long as the operation temperature during subsequent running is at least 20 °C higher.

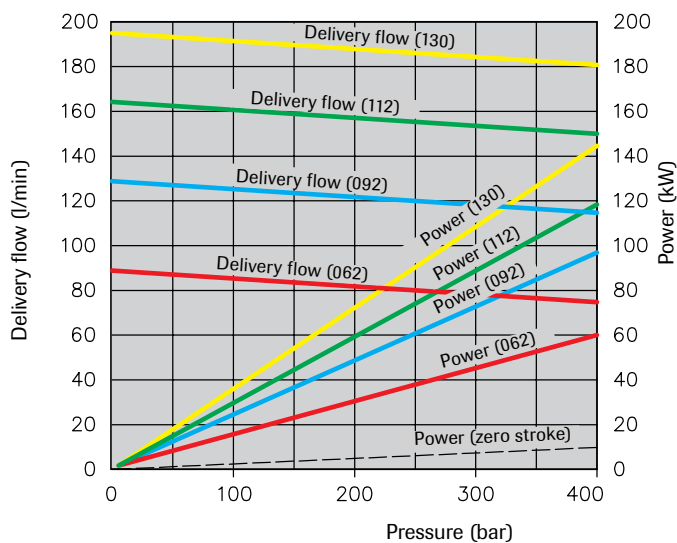
Should conform to ISO standard 4406 code 21/18/15 ...19/17/13



Curves

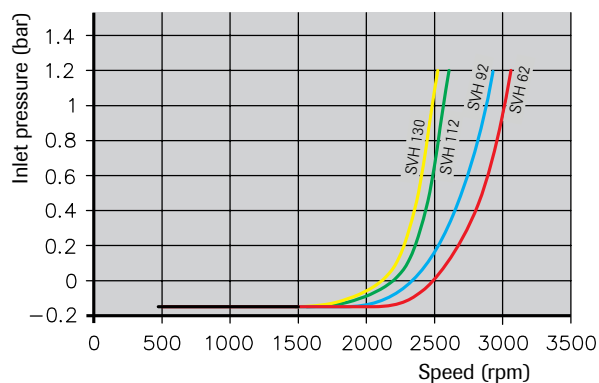
Flow and Power

Charts show flow/pressure (without controller). Power at max. setting angle and power at min. setting angle and 1500 rpm



Inlet pressure (LSP-controller)

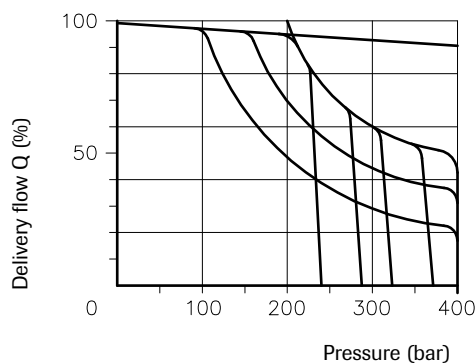
Graph valid at viscosity 75 mm²/s at max. setting angle.



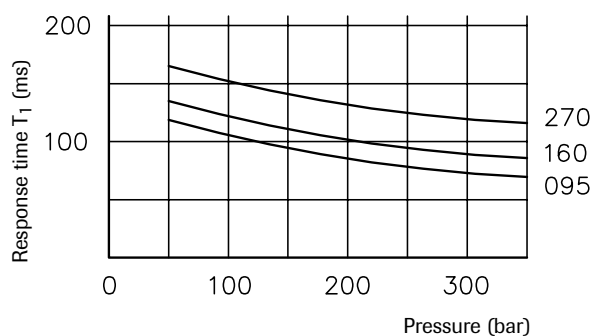
Controller curve

Coding **L**

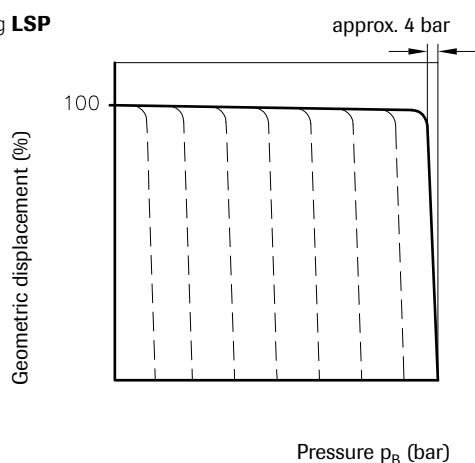
Pressure / Delivery flow



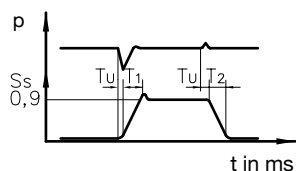
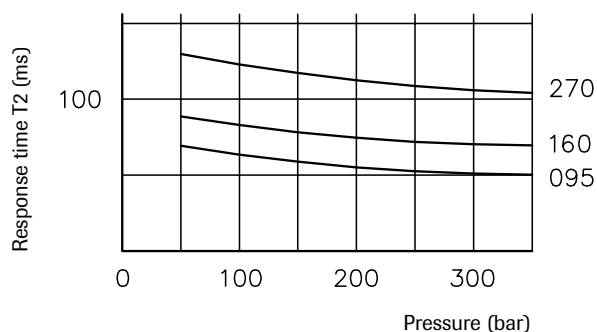
Response time T_1 (LSP-controller)



Coding **LSP**



Response time T_2 (LSP-controller)



Ss = Regulating distance actuator

Tu = Delay < 3 ms

T1 = Response time min to max

T2 = Response time max to min

p = Pressure

LS-line min. length 1.5 m, min. internal diameter 12 mm

Technical drawing of the 2500 series hydraulic pump, showing front, side, and detail views with dimensions and specifications.

Mounting flange design (input side)
coding Y
ISO 7653-1985

Splined shaft coding D
DIN ISO 14

Stroke limitation

Rotation direction, clockwise (R)
(facing the input shaft)

Max. torque 150 Nm
(4 x tie rod M14x190)

Stroke limitation
(Vg approx. 6 cm³/rev.)

max.60

Dimensions:

- Front view: 50, 18, 27.5, 32
- Side view: 112, D, 45.1, 99, 95, D, 279.5
- Top view: 80, 127, 106, 111
- Detail view (M12): 24
- Detail view (Shaft): 55, 9, 15, $\phi 80^{-0.001}_{-0.002}$

Technical drawings of the 14T-12/24 DP hydraulic pump, showing front, side, and top views with dimensions and specifications.

Front View Dimensions:

- Rotation direction, counter clockwise (L) (facing the input shaft)
- Dimensions: 18, 32, 27.5, 56, 222

Side View Dimensions:

- Splined shaft coding S 14T-12/24DP (SAE C)
- Mounting flange design (input side) coding F, ISO 3019-1 127-4 (SAE C-4-Hole)
- Dimensions: 12.7, 15, 56, 222

Top View Dimensions:

- Dimensions: 114.5, 140.5, 14.5
- Ø14

Detail Dimensions:

- Bleeding G 1/8 (BSPP)
- Dimensions: 25, 28, 12

Ports (ISO 228/1 (BSPP)):

- P = Pressure outlet G1
- S = Flange, suction port
- D = Case drain G 3/4

Coding UNF ports conforming SAE J

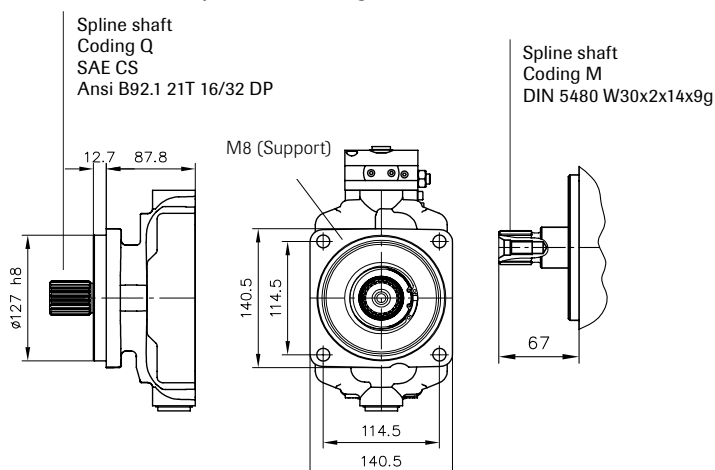
- P = 1 5/16-12 UN-2B
- S = Flange, suction port
- D = 1 1/16-12 UN-2B
- LS = G 1/4 (ISO 228/1 (BSPP)) with adaptor for 7/16-20 (SAE-4)

P = Pressure outlet G1
S = Flange, suction port
D = Case drain G 3/4

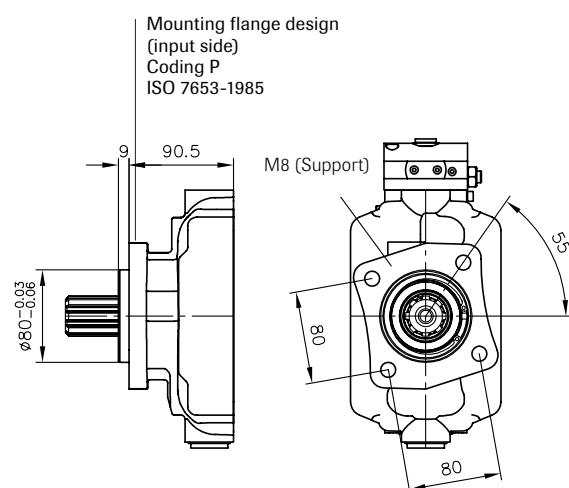
P = 1 5/16-12 UN-2B
S = Flange, suction port
D = 1 1/16-12 UN-2B
LS = G 1/4 (ISO 228/1 (BSPP)) with
adaptor for 7/16-20 (SAE-4)



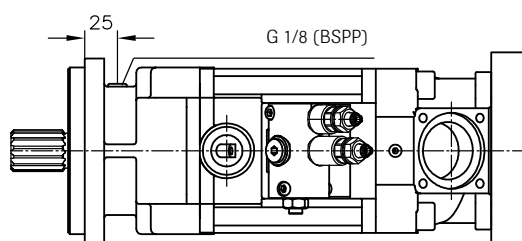
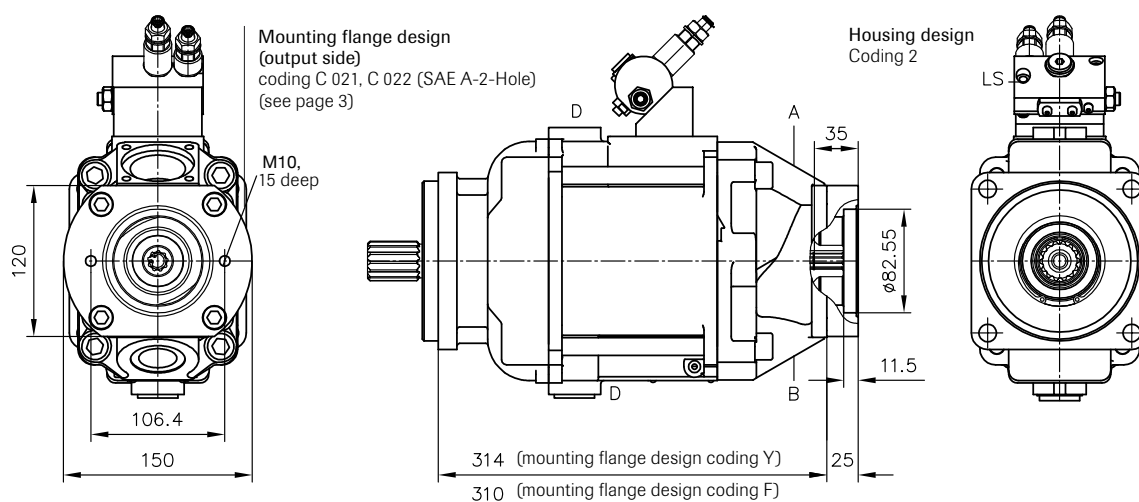
Additional input shaft designs



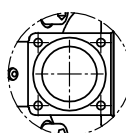
Additional mounting flange design



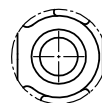
SVH 112 with thru-shaft



Suction port A



Pressure outlet B



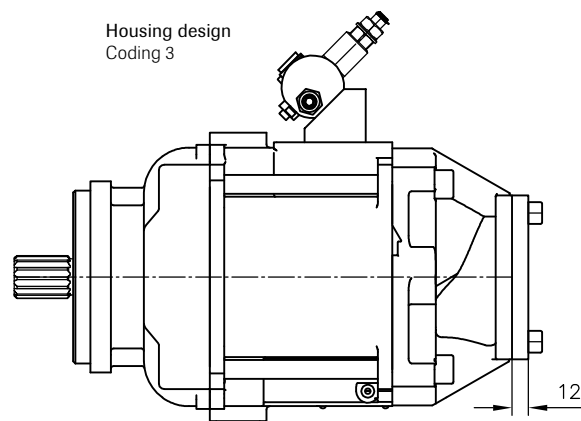
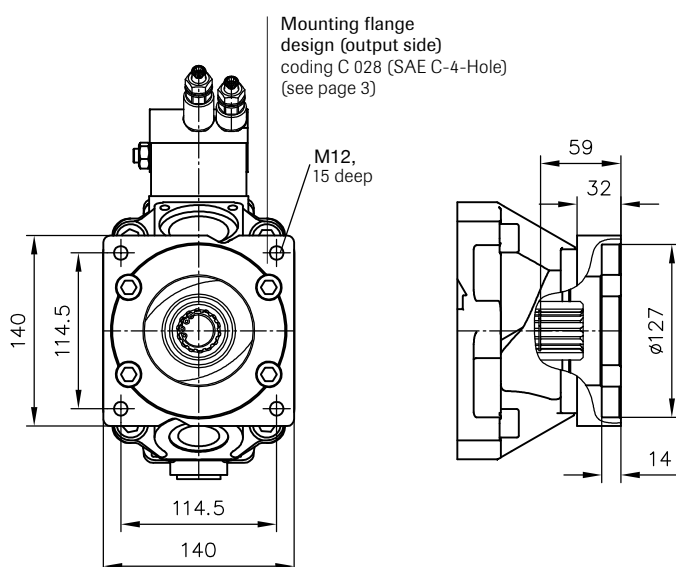
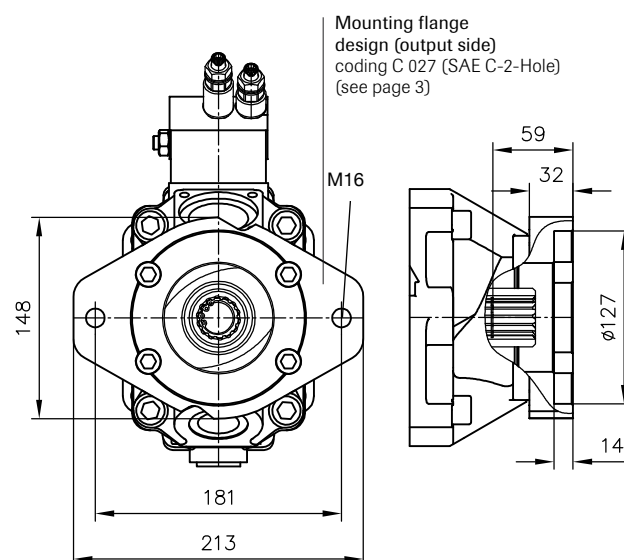
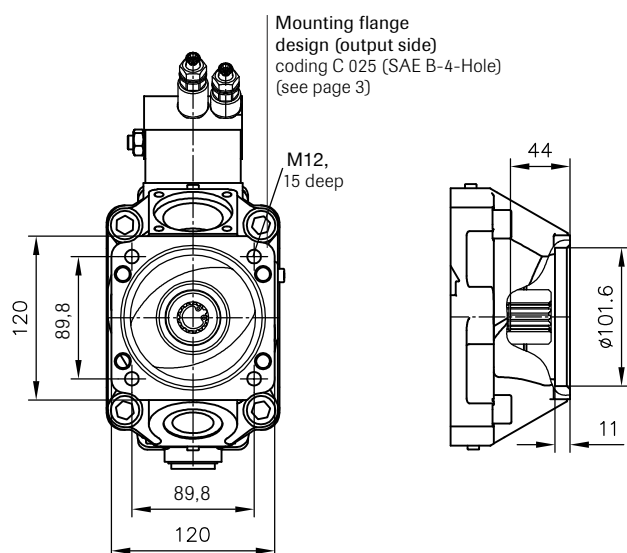
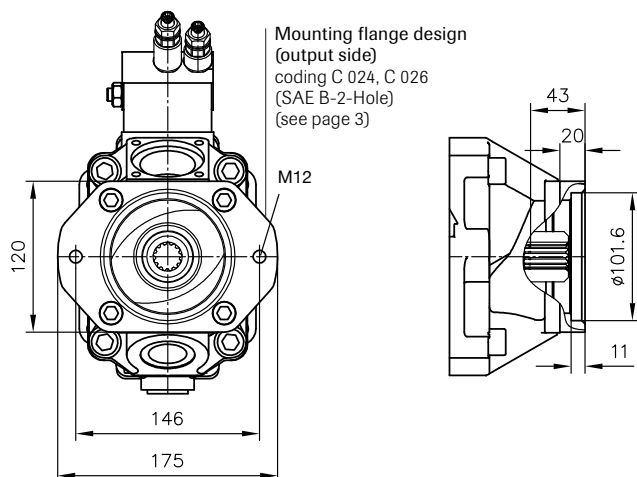
Right hand

- A Suction port
- B Pressure outlet

Left hand

- A Pressure outlet
- B Suction port

For port sizes, see page 14



**WARNING**

When the pump is running:

1. Do not touch the pressure hose
2. Watch out for rotating parts
3. The pump and hoses may be hot

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