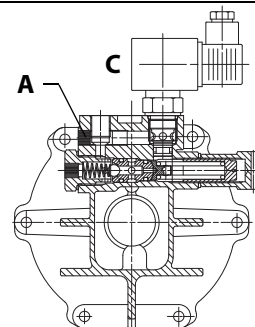
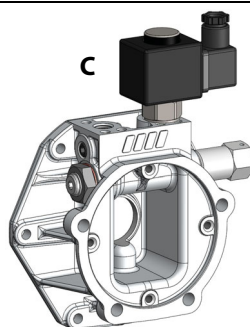
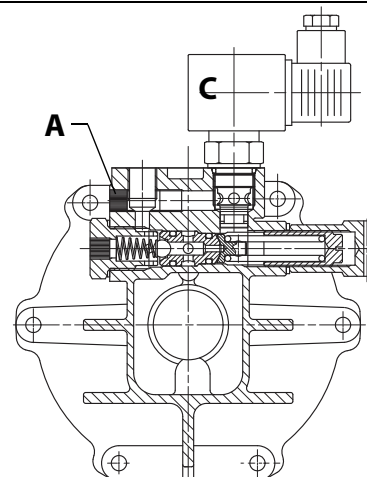
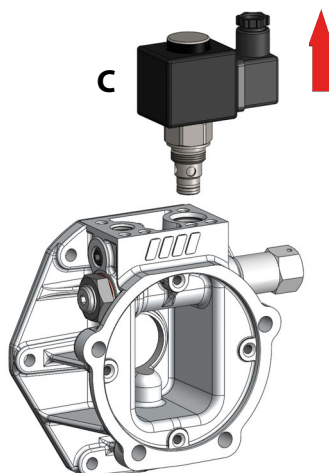


INSTRUCTIONS HOW TO CONVERT A SINGLE ACTING POWER UNIT INTO A DOUBLE ACTING POWERPACK WITH STEEL TANK

STARTING SITUATION

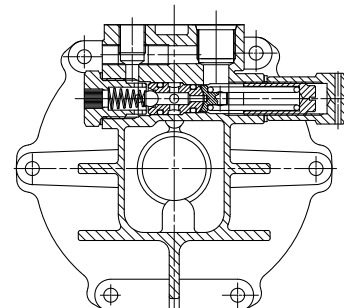
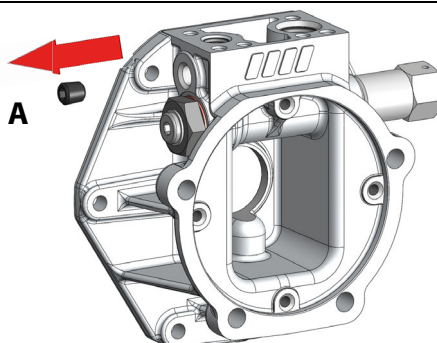


1



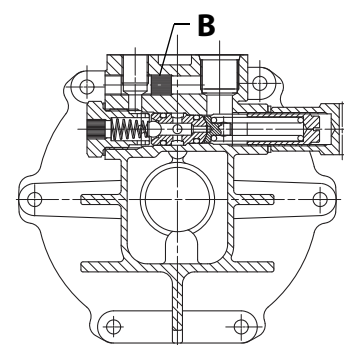
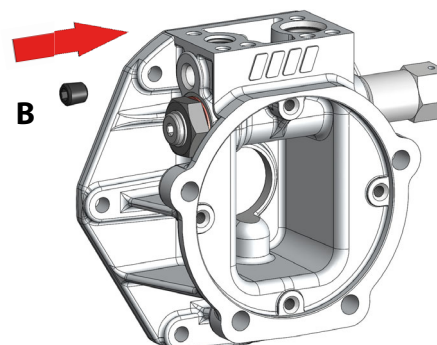
Remove the
cartridge valve pos. **C**

2



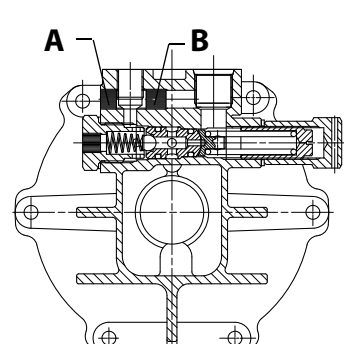
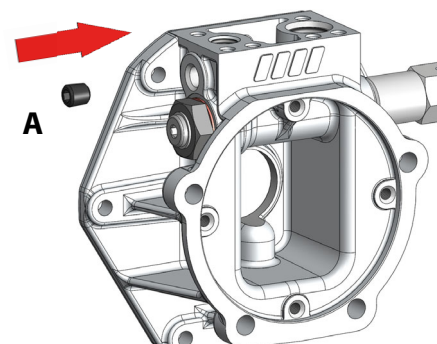
Remove the plug pos. **A**
ref. 50402010087

3



Screw-in the plug pos. **B**
ref. 50401410094
(to order) in the proper seat

4



Re-fit the plug pos. **A**
The aluminium bell-housing is
now **DOUBLE ACTING**