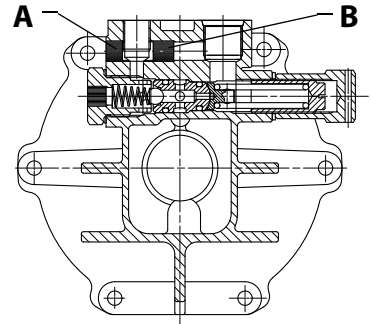
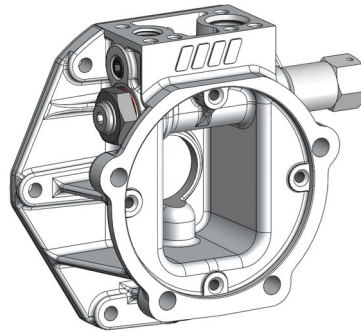
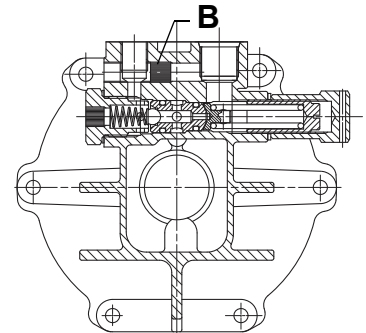
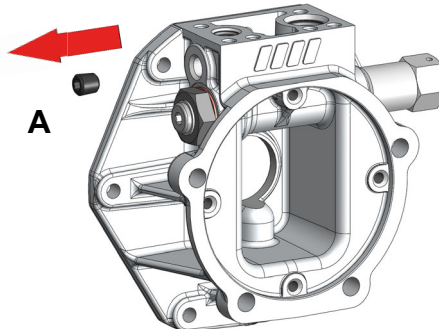


INSTRUCTIONS HOW TO CONVERT A DOUBLE ACTING POWER UNIT INTO A SINGLE ACTING ONE POWERPACK WITH STEEL TANK

STARTING SITUATION

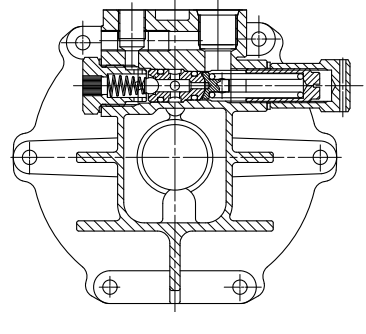
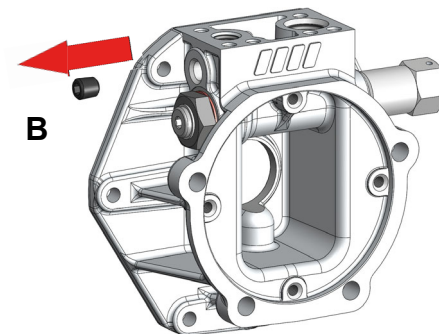


1



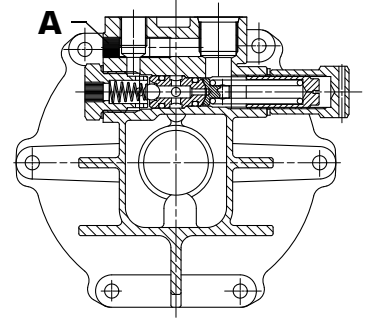
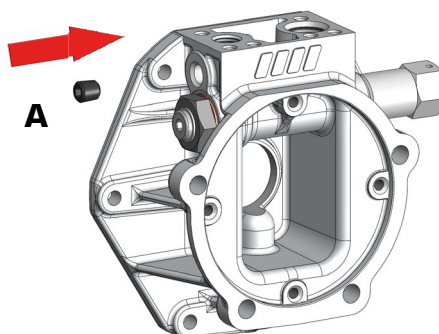
Remove the plug pos. **A**
ref. 50402010087.

2



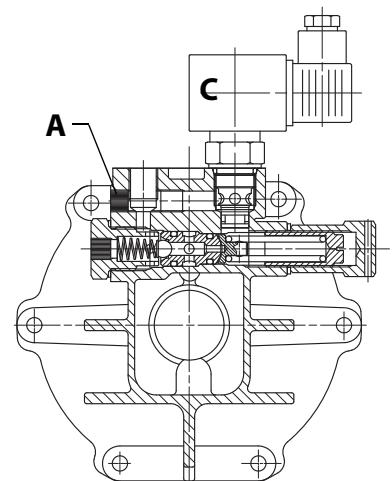
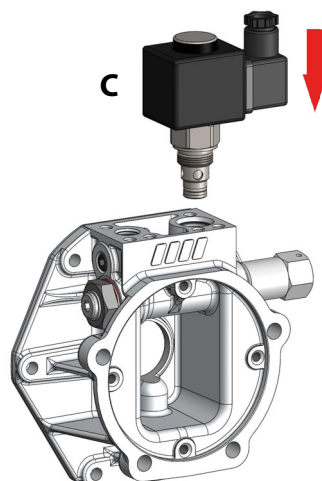
Remove and dispose the plug pos. **B**
ref. 50401410094.

3



Re-fit the plug pos. **A**

4



Fit the cartridge valve pos. **C** according
to voltage and type required.
The aluminium bell-housing is
now **SINGLE ACTING**